

Work Order ID 136115 -2

136115

Qty 4 to ship Oct 9
or sooner

Documents need to be
Notarized

October 06, 2015 10:27:49 AM

Item ID: D205-633-011 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Heli-Access-Step™ - High Gear. Fits LH or RH
Start Date: 8/20/2015 Start Qty: 5.00 *5* 4 Cust Item ID:
Required Date: 8/28/2015 Req'd Qty: 5.00 *5* Customer:
Reference:

Approvals: Process Plan: SK D20151006 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D205-633	C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP205-633-011 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B139361 (X6)

Work Order ID 136115

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Item ID: D205-633-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 8/20/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 8/28/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-633-011
Location:FG082

sold

1X

*DAS
28
9-89*

NOV 27 2015

140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.01

Quality Control

ML5

DEC 10 2015

ML5

DEC 10 2015

Picklist Print

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Page 1

Work Order ID: 136115

136115

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 8/29/2015

Required Date: 8/28/2015

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:F02.07.11Reformat; Removed D3010 RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-14A		Purchased	No			110	Each	428.0000	1	5			
AN4-14A									**			DAS 27 9-89	DAS 02 9-89
Bolt													

Location	Loc Qty	Loc Code
FG	5	
122141	5	
ST325A	350	
M133011	100	
M133284	100	
M133316	150	
ST344	73	
M132677	73	

AN4-5A

Purchased No

110 Each 146.0000

2 10

AN4-5A

BOLT

Location	Loc Qty	Loc Code
CA	55	
m129682	55	
ST325A	50	
m133064	50	
ST345	41	
120562	4	
6651	1	
m132317	36	

DAS 27 9-89

DAS 02 9-89

LOT 0 7915

DAS 26 9-89

Picklist Print

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Page 2

Work Order ID: 136115

136115

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 8/20/2015

Required Date: 8/28/2015

Start Qty: 5.00

Required Qty: 5.00

AN4-6A

Purchased

No

110

Each

666.0000

2

10

AN4-6A

BOLT

**

DAS
28
8-89
DAS
02
9-89

Location

Loc Qty

Loc Code

CA

143

M128403

43

M130851

100

ST325A

500

M133316

500

ST345

23

M128403

8

M131153

15

AN4-7A

Purchased

No

110

Each

73.0000

2

10

AN4-7A

Bolt

**

DAS
28
8-89
DAS
02
9-89

Location

Loc Qty

Loc Code

ST325

73

m131320

73

AN5-14A

Purchased

No

110

Each

33.0000

1

5

AN5-14A

Bolt

**

DAS
27
9-89
DAS
02
9-89

Location

Loc Qty

Loc Code

ST299A

25

m132763

25

ST338

8

m132823

8

DAS
28
9-89

DAS
28
9-89
DAS
02
9-89

Picklist Print

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Work Order ID: 136115

136115

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 8/20/2015

Required Date: 8/28/2015

Start Qty: 5.00

Required Qty: 5.00

D2562-001

Manufactured No

110 Each

7.0000

1 5

D2562-001

Strut 19.68"

**

DAS
02
28
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST353

7

134240

3

134316

4

110 Each

4.0000

1 5

D2563

Manufactured No

D2563

Step Weldment Assembly

**

SmB

DAS
28
9-89

Location

Loc Qty

Loc Code

FG082

4

134230

4

110 Each

11.0000

1 5

D2565-101

Manufactured No

D2565-101

Strut

**

DAS
28
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST353

11

129688

3

131707

2

134294

2

136106

4

110 Each

11.0000

1 5

D2565-103

Manufactured No

D2565-103

Strut

**

DAS
02
28
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST353

11

121437

1

131730

3

134308

3

136118

4

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Shop Packet Print

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Picklist Print

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Page 5

Work Order ID: 136115

Parent Item: D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

136115

D205-633-011

Start Date: 8/20/2015

Required Date: 8/28/2015

Start Qty: 5.00

Required Qty: 5.00

D2565-105

Manufactured No

110

Each

11.0000

1 5

D2565-105

Strut

**

DAS

02

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST353

11

117052

3

131015

1

134444

3

136191

4

110

Each

11.0000

1 5

**

DAS
27
9-89

DAS
26
9-89

D2565-107

Manufactured No

110

Each

11.0000

1 5

D2565-107

Strut

**

DAS
27
9-89

DAS

02

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST354

11

130046

1

131128

3

134532

3

136248

4

110

Each

11.0000

1 5

**

DAS
27
9-89

DAS

02

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST354

11

131882

4

134446

3

136192

4

D2565-109

Manufactured No

110

Each

11.0000

1 5

D2565-109

Strut

**

DAS
27
9-89

DAS

02

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST354

11

131882

4

134446

3

136192

4

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Work Order ID: 136115

136115

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 8/20/2015

Required Date: 8/28/2015

Start Qty: 5.00

Required Qty: 5.00

D2565-111

Manufactured No

110

Each

12.0000

1 5

D2565-111

Strut

**

DAS 27 9-89
DAS 02 9-89

Location

Loc Qty

Loc Code

ST354

12

131027

1

131892

1

134455

6

136199

4

DAS 28 3-89

51
4

IX

DAS 28 9-89

MS21042L4

Purchased No

110

Each

1,387.000

8 40

MS21042L4

Locknut

**

DAS 27 9-89
DAS 02 9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

112

m127813

112

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

1103

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

823

m133316

100

DAS 28 3-89

90
8x

OCT 06 2015

DAS 28 9-89

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Shop Packet Print

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Page 7

Work Order ID: 136115

136115

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 8/20/2015

Required Date: 8/28/2015

Start Qty: 5.00

Required Qty: 5.00

MS21042L5

Purchased

No

110

Each

374.0000

2

10

MS21042L5

Nut

★★

DAS

DAS

27

02

9-89

9-89

Location

Loc Qty

Loc Code

GA

146

m127813

146

ST305

228

m127813

19

m131340

21

m132123

8

m132677

180

110

Each

5,791.000

15

75

NAS1149D0463J

Purchased

No

NAS1149D0463J

WASHER

★★

DAS

DAS

27

02

9-89

9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

3500

M133284

2000

M133316

1500

ST269

2250

M129682

86

M130799

371

M132317

101

M132677

888

M133077

804

DAS
28
9-89

DAS
26
9-89

15x

Picklist Print

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Work Order ID: 136115

136115

Parent Item: D205-633-011

D205-633-011

Parent Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 8/20/2015

Required Date: 8/28/2015

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0563J

Purchased

No

110

Each

944.0000

4

20

NAS1149D0563.J

Washer

**

DAS

27

9-89

DAS

02

9-89

Location

Loc Qty

Loc Code

GA

53

m125807

53

ST260a

428

m130799

63

m132035

55

m132256

10

m133134

300

ST269

444

m128257

156

m132677

288

ST271

19

m131026

19

DAS
28
9-89

2015-08-20

20

HX

DAS
26
9-89

Work Order ID 136115

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136115

Documents need to be
or sooner
Notarized

Page 1

Item ID: D205-633-011

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Access-Step™ - High Gear, Fits LH or RH

Start Date: 8/20/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 8/28/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: SK D20151006 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D205-633	C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP205-633-011 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

14X
DAS
27
9-89

OCT 03 2015

DAS
02
9-89

5.0 PARTS LISTS

DAS
28
9-89

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: C

Date: 13.12.13